



RGR Embroidery was featured in "Stitches" Magazine July 2005 issue, as #8 of the Top 15 Shops of 2005.

Company Name Address	Year Founded	Pieces Stitched 2003	Pieces Stitched 2004	Gross Revenue 2003	Gross Revenue 2004	Sewing Heads	# of Employees	# of Shifts
<b>1. VANTAGE APPAREL</b> 100 Vantage Drive Avenel, N.J. 07001 (800) 221-0020 (732) 340-3165	1977	4,607,469	5,005,558	\$0	\$0	1,466	475	2
<b>2. LILLY DA VID</b> 2030 Vultee St. Allentown, Pa. 18103 (610) 791-7977 (610) 791-7874	1963	4,000,000	3,600,000	\$3,500,000	\$3,100,000	386	65	1
<b>3. TEXAS ART EMBROIDERY</b> 7556 Renwick Drive Houston, Texas 77081 (713) 664-3322 (713) 664-2060	1958	3,000,000	about the same	n/a	n/a	259	50	2.5
<b>4. CALIENDO-SAVIO ENTERPRISES INC.</b> 5400 S. Westridge Drive New Berlin, Wis. 53151 (262) 786-8400 (262) 796-2089	1982	2,912,000	2,958,200	\$2,200,000	\$2,800,000	118	99	2

Company Name Address	Year Founded	Pieces Stitched 2003	Pieces Stitched 2004	Gross Revenue 2003	Gross Revenue 2004	Sewing Heads	# of Employees	# of Shifts
<b>5. JOCASSEE DESIGNS INC.</b> 197-M Ridgeview Center Drive Duncan, S.C. 29334 (864) 433-1113 (864) 433-1204	1985	2,500,000	2,500,000	\$0	\$0	452	63	2
<b>6. DUBOW TEXTILE INC.</b> 455 Lincoln Ave. N.E. St. Cloud, Minn. 56304 (800) 705-9179 (800) 663-7551	1991	760,000	820,000	\$2,050,000	\$2,155,000	160	53	2
<b>7. STITCHMASTER</b> 4190 Piedmont Parkway.#102 Greensboro, N.C. 27410 (336) 852-6448 (336) 855-6931	1984	386,000	415,000	\$1 Million +	\$1 Million +	112	20	1
<b>8. RGR EMBROIDERY</b> 3597 Clearview Parkway Atlanta, Ga. 30340 (770) 455-4522 (770) 455-0155	1992	585,000	605,000	\$1,080,000	\$1,115,000	63	19	2

# Top Shops Of 2005

DID WE LEAVE YOU OUT?  
If your shop contains 12 heads or more and you would like to be included in next year's survey, please e-mail your company name, address, amount of embroidery heads, contact person, phone and fax numbers and e-mail to [stitches@primediabusiness.com](mailto:stitches@primediabusiness.com).

We surveyed the industry for a look at where it stands since our last survey.

By Ken Parsons

The last time we featured a Top Shops survey was in September of 1999. At that time, the embroidery industry was already starting to evolve into the industry that we know today. Most of the very large multihead machines had left the U.S., along with most of the garment manufacturers. As the embroidery industry is showing signs of growth, we thought that an honest look at where America's larger embroiderers stand in relation to each other would be informative and interesting. We invited the entire industry to complete our Top Shops survey on our Web site at [www.stitches.com](http://www.stitches.com) and, after eliminating the incomplete responses, these are the results. What you can't see when reading the article is the amount and type of shop we chose not to include. We set the minimum head count at 12; all shops with less than 12 heads are not reflected in the list. In 1999, the last time we published this list, we were not specific as to where the embroidery was being produced (many of the larger companies actually had factories located outside of the country). So, if you compare this survey to the 1999 survey, you will see a much greater disparity than actually exists. We also included a comparison of gross profits for 2003 and 2004 so you could see the upward trend.